

INTERNATIONAL COUNCIL FOR HARMONISATION OF TECHNICAL
REQUIREMENTS FOR PHARMACEUTICALS FOR HUMAN USE

ICH HARMONISED GUIDELINE

**VALIDATION OF ANALYTICAL PROCEDURES
Q2(R2)**

Final Version

Adopted on 1 November 2023

This Guideline has been developed by the appropriate ICH Expert Working Group and has been subject to consultation by the regulatory parties, in accordance with the ICH Process. At Step 4 of the Process the final draft is recommended for adoption to the regulatory bodies of ICH regions.

Q2(R2)
Document History

Code	History	Date
Q2	Approval by the Steering Committee under <i>Step 2</i> and release for public consultation.	26 October 1993
Q2A	Approval by the Steering Committee under <i>Step 4</i> and recommendation for adoption to the three ICH regulatory bodies.	27 October 1994
Q2B	Approval by the Steering Committee under <i>Step 2</i> and release for public consultation.	29 November 1995
Q2B	Approval by the Steering Committee under <i>Step 4</i> and recommendation for adoption to the three ICH regulatory bodies.	6 November 1996
Q2(R1)	The parent guideline is now renamed Q2(R1) as the guideline Q2B on methodology has been incorporated to the parent guideline. The new title is “Validation of Analytical Procedures: Text and Methodology”.	November 2005
Q2(R2)	Complete revision of guideline to include more recent application of analytical procedures and to align content with <i>Q14</i> . Endorsement by the Members of the ICH Assembly under <i>Step 2</i> and release for public consultation.	24 March 2022
Q2(R2)	Adoption by the Regulatory Members of the ICH Assembly under <i>Step 4</i> .	1 November 2023
Q2(R2)	Error Correction to Table 5: Dissolution with HPLC as product performance test for an immediate release dosage form Reportable Range Linearity formulae on page 25; Correction to Tables 6-11 on pages 26-32.	30 November 2023
Q2(R2)	Formatting and reference correction for Table 2 on Page 6 and secondary title on Page 15. Correction to the Table 3 on Page 22 for consistency of language to Guideline	4 April 2025

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ICH HARMONISED GUIDELINE
VALIDATION OF ANALYTICAL PROCEDURES
Q2(R2)

ICH Consensus Guideline

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1 INTRODUCTION

1.1 Objective

This guideline presents elements for consideration during the validation of *analytical procedures* included as part of registration applications. Analytical procedure validation forms a part of the analytical procedure lifecycle, as described within *ICH Q14 Analytical Procedure Development*. ICH Q2(R2) provides guidance on selection and evaluation of the various *validation tests* for analytical procedures. This guideline includes a collection of terms and their definitions, which are meant to bridge the differences that often exist between various compendia and documents of the ICH member regulatory authorities.

The objective of validation of an analytical procedure is to demonstrate that the analytical procedure is fit for the intended purpose. Further general guidance is provided on *validation studies* for analytical procedures.

1.2 Scope

This guideline applies to analytical procedures used for release and stability testing of commercial drug substances and products, hereafter referred to as ‘products’. The guideline can also be applied to other analytical procedures used as part of the *control strategy (ICH Q10 Pharmaceutical Quality System)* following a risk-based approach. The scientific principles described in this guideline can be applied in a phase-appropriate manner to analytical procedures used during clinical development.

The guideline is directed to common uses of analytical procedures, such as assay, potency, purity, impurity (quantitative or limit test), identity or other quantitative or qualitative measurements.

2 GENERAL CONSIDERATIONS FOR ANALYTICAL PROCEDURE VALIDATION

This guideline indicates the data which should be presented in a regulatory submission. Analytical procedure validation data should be submitted in the corresponding sections of the application (*ICH M4Q The Common Technical Document For The Registration Of Pharmaceuticals For Human Use*). Relevant data collected during validation (and any methodology used for calculating validation results) should be submitted to demonstrate the suitability of the procedure for the intended purpose. Suitable data derived from development studies (see ICH Q14) can be used as part of validation data. When an established *platform analytical procedure* is used for a new purpose, validation testing can be abbreviated, if scientifically justified.

Approaches other than those set forth in this guideline may be applicable and acceptable with appropriate science-based justification. The applicant is responsible for designing the validation studies and protocol most suitable for their product.

Reference materials, or other suitably characterised materials, with documented identity, purity, or any other characteristics as necessary, should be used in the validation study.

In practice, the experimental work can be designed so that the appropriate *performance characteristics* are considered simultaneously to provide sound, overall knowledge of the performance of the analytical procedure, for instance: *specificity/selectivity, accuracy, and precision over the reportable range*.

As described in ICH Q14, the *system suitability test (SST)* is an integral part of analytical procedures and is generally established during development as a regular check of performance. *Robustness* is typically evaluated as part of development prior to the execution of the analytical procedure validation study (ICH Q14). Finally, the *analytical procedure validation strategy* is developed based on knowledge of the analytical procedure and the intended purpose. This includes the required analytical procedure performance to ensure the quality of the measured result (ICH Q14). If successfully executed, the analytical procedure validation strategy will demonstrate that the analytical procedure is fit for the intended purpose.

2.1 Analytical Procedure Validation Study

A validation study is designed to provide sufficient evidence that the analytical procedure meets its objectives. These objectives are described with a suitable set of performance characteristics and related *performance criteria*, which can vary depending on the intended purpose of the analytical procedure and the specific technology selected. Section 3 “VALIDATION TESTS, METHODOLOGY AND EVALUATION” summarises the typical methodologies and validation tests that can be used (see also Figure 2 in Annex 1 on selection of validation tests). Specific non-binding examples for common techniques are given in Annex 2. Table 1 (below) provides the measured quality attributes, typical performance characteristics and related validation tests, which are further illustrated in Annex 1.

The validation study should be documented. Prior to the validation study, a validation protocol should be generated. The protocol should contain information about the intended purpose of the analytical procedure, the performance characteristics to be validated and the associated criteria. In cases where prior knowledge is used (*e.g.*, from development or from previous studies), appropriate justification should be provided. The results of the validation study should be summarised in a validation report.

The experimental design of the validation study should reflect the number of replicates used in routine analysis to generate a *reportable result*. If justified, it may be acceptable to perform some validation tests using a different number of replicates or to adjust the number of replicates in the analytical procedure based on data generated during validation.

Figure 1 shows the inter-relationship between ICH Q2 and ICH Q14, and how knowledge generated during analytical procedure development as described in ICH Q14 aids the design of a validation study.

Table 1: Typical performance characteristics and related validation tests for measured quality attributes

Measured Quality Attribute Analytical Procedure Performance Characteristics to be Demonstrated (2)	IDENTITY	IMPURITY (PURITY) Other quantitative measurements (1)		ASSAY Content or potency
		Quantitative Test	Limit Test	Other quantitative measurements (1)
Specificity (3) Specificity Test	+	+	+	+
Range Response (<i>Calibration Model</i>)	-	+	-	+
Lower Range Limit	-	QL [†]	DL	-
Accuracy (4) Accuracy Test	-	+	-	+
Precision (4) Repeatability Test	-	+	-	+
Intermediate Precision Test	-	+(5)	-	+(5)

- signifies that this test is not normally conducted

+ signifies that this test is normally conducted

[†] in some complex cases DL may also be evaluated

QL, DL: quantitation limit, detection limit

(1) other quantitative measurements can follow the scheme for impurity, if the range limit is close to the DL/QL; other quantitative measurements can follow the scheme for assay (content or potency), if the range limit is not close to the DL/QL

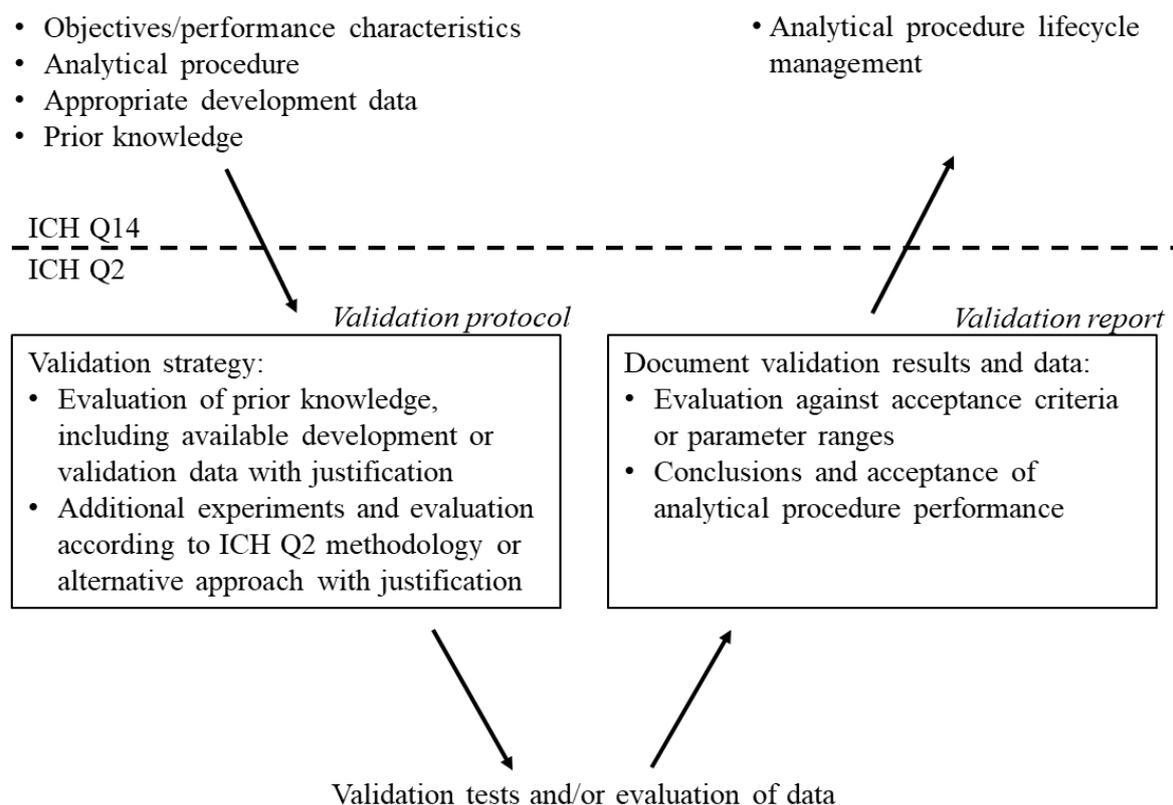
(2) some performance characteristics can be substituted with technology-inherent justification in the case of certain analytical procedures for physicochemical properties

(3) lack of specificity of one analytical procedure should be compensated by one or more other supporting analytical procedures, unless appropriately justified

(4) alternatively, a combined approach can be used to evaluate accuracy and precision

(5) where reproducibility has been performed and intermediate precision can be derived from the reproducibility data set, an independent study for intermediate precision is not required

Figure 1: Validation study design and evaluation



2.2 Validation During the Lifecycle of an Analytical Procedure

Changes may be required during the lifecycle of a validated analytical procedure. In such cases, partial or full *revalidation* may be required. Science and risk-based principles can be used to justify whether or not a given performance characteristic needs revalidation. The extent of revalidation depends on the performance characteristics impacted by the change.

Transfer of a validated analytical procedure should be considered in the context of analytical lifecycle changes in line with ICH Q14. When transferring analytical procedures to a different laboratory, a partial or full revalidation of the analytical procedure performance characteristics and/or comparative analysis of representative samples should be performed. Justification for not performing additional transfer experiments should be provided if appropriate.

Co-validation can be used to demonstrate that the analytical procedure meets predefined performance criteria by using data generated at multiple sites and could also satisfy the requirements of analytical procedure transfer at the participating sites.

2.3 Reportable Range

The required reportable range is typically derived from the specification and depends on the intended use of the procedure. The reportable range is confirmed by demonstrating that the analytical procedure provides results with acceptable *response*, accuracy and precision. The reportable range should be inclusive of the upper and lower specification or reporting limits, as applicable.

Table 2 exemplifies recommended reportable ranges for common uses of analytical procedures; other ranges may be acceptable if justified. In some cases, *e.g.*, at low amounts, wider upper ranges may be more practical.

Table 2: Examples of reportable ranges for common uses of analytical procedures

Use of analytical procedure	Low end of reportable range	High end of reportable range
Assay of a product (1)	80% of declared content or 80% of lower specification acceptance criterion	120% of declared content or 120% of the upper specification acceptance criterion
Potency	Lowest specification acceptance criterion -20%	Highest specification acceptance criterion +20%
Content uniformity	70% of declared content	130% of declared content
Dissolution: Immediate release <ul style="list-style-type: none"> • one point specification • multiple point specification Modified release	Q - 45% of the lowest strength Lower limit of reportable range (as justified by the specification) or QL, as appropriate. Lower limit of reportable range (as justified by the specification) or QL, as appropriate.	130% of declared content of the highest strength
Impurity (1)	Reporting threshold	120% of specification acceptance criterion
Purity (as area %)	80% of lower specification acceptance criterion	Upper specification acceptance criterion or 100%

(1) Where assay and impurity are performed as a single test and only one standard is used, linearity should be demonstrated for both the reporting level of the impurities and up to 120% of the specification acceptance criterion for assay.

2.4 Demonstration of Stability-Indicating Properties

A validated quantitative analytical procedure that can detect changes in relevant quality attributes of a product during storage is considered to be stability-indicating. To demonstrate specificity/selectivity of a stability-indicating test, samples containing relevant degradation products should be included in the study. These can include: samples spiked with target analytes and known interferences; samples that have been exposed to various physical and chemical

stress conditions; and actual product samples that are either aged or have been stored under stressed conditions.

2.5 Considerations for Multivariate Analytical Procedures

For *multivariate analytical procedures*, results are determined through a multivariate calibration model utilising more than one input variable (e.g., a spectrum with many wavelength variables). The multivariate calibration model relates the input data to a value for the property of interest (i.e., the model output).

Successful validation of a multivariate procedure should consider calibration, *internal testing* and validation.

Typically, development and validation are performed in two phases.

- In the first phase, model development consists of calibration and internal testing. Calibration data are used to create the calibration model. Test data are used for internal testing and optimisation of the model. The test data could be a separate set of data or part of the *calibration set* used in a rotational manner. This internal test step is used to obtain an estimate of the model performance and to fine-tune an algorithm's parameters (e.g., the number of *latent variables* for partial least squares (PLS)) to select the most suitable model within a given set of data. For more details, see ICH Q14.
- In the second phase, *model validation*, a *validation set* with *independent samples* is used for validation of the model. For identification libraries, validation involves analysing samples (i.e., challenge samples) not represented in the library to demonstrate the discriminative ability of the library model.

Samples used for the validation of quantitative or qualitative multivariate procedures require values or categories assigned to each sample, typically obtained by a *reference analytical procedure*, i.e., a validated or pharmacopoeial procedure.

When a reference analytical procedure is used, its performance should equal or exceed the expected performance of the multivariate analytical procedure. Analysis by the reference analytical procedure and multivariate data collection should be performed on the same samples (whenever possible) within a reasonable period of time to assure sample and measurement stability. In some cases, a correlation or conversion may be needed to provide the same unit of measure. Any assumptions or calculations should be described.

3 VALIDATION TESTS, METHODOLOGY AND EVALUATION

In the following chapters, experimental methodologies to evaluate the performance of an analytical procedure are described. These methodologies are grouped according to main performance characteristics dictated by the analytical procedure design. It is acknowledged that information about multiple performance characteristics may be derived from the same dataset. Different approaches may be used to demonstrate that the analytical procedure meets the objectives and related performance criteria, if justified.

3.1 Specificity/Selectivity

3.1.1 General Considerations

The specificity or selectivity of an analytical procedure can be demonstrated through absence of interference or comparison of results to an orthogonal procedure. In some cases, specificity/selectivity may be inherently given by the underlying scientific principles of the

analytical procedure. Some experiments can be combined with accuracy studies.

Selectivity could be demonstrated when the analytical procedure is not specific. However, the test for an analyte to be identified or quantitated in the presence of potential interference should minimise that interference and demonstrate that the analytical procedure is fit for the intended purpose.

Where one analytical procedure does not provide sufficient discrimination, a combination of two or more procedures is recommended to achieve the necessary specificity/selectivity.

3.1.1.1 Absence of Interference

Specificity/selectivity can be shown by demonstrating that the identification and/or quantitation of an analyte is not impacted by the presence of other substances (*e.g.*, impurities, degradation products, related substances, matrices, or other components likely to be present).

3.1.1.2 Orthogonal Procedure Comparison

Specificity/selectivity can be verified by demonstrating that the measured result of an analyte is comparable to the measured result of a second, well characterised analytical procedure that ideally applies a different measurement principle.

3.1.1.3 Technology Inherent Justification

In some cases where the specificity of the analytical technology can be ensured and predicted by technical parameters (*e.g.*, resolution of isotopes in mass spectrometry, chemical shifts in NMR spectroscopy), additional experimental studies may not be required, if justified.

3.1.2 Recommended Data

3.1.2.1 Identification

For identification tests, a critical aspect is to demonstrate the capability to identify the analyte of interest based on unique aspects of its molecular structure and/or other specific properties. The capability of an analytical procedure to identify an analyte can be confirmed by obtaining positive results comparable to a reference material using samples containing the analyte, along with negative results from samples which do not contain the analyte. In addition, the identification test should be applied to materials structurally similar to or closely related to the analyte to confirm that a positive result is not obtained. The choice of such potentially interfering materials should be based on scientific judgement with a consideration of interferences that could occur.

3.1.2.2 Assay, Purity and Impurity Test(s)

The specificity/selectivity of an analytical procedure should be demonstrated to fulfil the accuracy requirements for the content or potency of an analyte in the sample.

Representative data (*e.g.*, chromatograms, electropherograms, spectra, biological response) should be used to demonstrate specificity and relevant components should be labelled, if appropriate.

For separation techniques, suitable discrimination should be investigated at an appropriate level (*e.g.*, for critical separations in chromatography, specificity can be demonstrated by the resolution of the two components which elute closest to each other). Alternatively, spectra of different components could be compared to assess the possibility of interference.

For non-separation techniques (*e.g.*, bioassay, ELISA, qPCR), specificity can be demonstrated through the use of reference materials or other suitably characterised materials to confirm the

absence of interference in relation to the analyte. In cases where the analyte is a process-related impurity, specificity (non-interference) must also be confirmed against the product.

In case a single procedure is not considered specific or sufficiently selective, an additional procedure should be used to ensure adequate discrimination. For example, where a titration is used to assay a drug substance for release, the combination of the assay and a suitable test for impurities may be used.

Impurities or related substances are available or can be intentionally created:

For assay or potency, discrimination of the analyte in the presence of impurities and/or excipients should be demonstrated. Practically, this can be performed by spiking product with appropriate amounts of impurities and consequently demonstrating that the assay result is unaffected by the presence of these materials (*e.g.*, by comparison with the assay result obtained on unmanipulated samples). Alternatively, samples containing appropriate amounts of impurities could be generated through deliberate stressing of product materials.

For a purity or impurity test, discrimination can be established by stressing or spiking product to achieve appropriate levels of impurities or related substances and demonstrating the absence of interference.

Impurities or related substances are not available:

If impurities, related substances or degradation products cannot be prepared or isolated, specificity can be demonstrated by comparing the test results of samples containing typical impurities, related substances or degradation products with an orthogonal procedure. The approach taken should be justified.

3.2 Range

3.2.1 General Considerations

The range of an analytical procedure is the interval between the lowest and the highest results in which the analytical procedure has a suitable level of response, accuracy and precision. The range can be validated through the direct assessment of reportable results (to generate a reportable range) using an appropriate calibration model (*i.e.*, linear, non-linear, multivariate). In some cases, the reportable range can be determined using one or more appropriate *working ranges*, depending on the sample preparation (*e.g.*, dilutions) and the analytical procedure selected.

Typically, a working range corresponds to the lowest and the highest sample concentrations or purity levels presented to the analytical instrument for which the analytical procedure provides reliable results. Mathematical calculations are typically required to generate reportable results. Reportable range and working range could be identical.

In cases where materials of sufficient purity (or containing sufficient amounts of impurities) to validate the full range (*e.g.*, 100% purity) cannot be generated, extrapolation of the reportable range may be appropriate and should be justified.

3.2.2 Response

3.2.2.1 Linear Response

A linear relationship between analyte concentration and response should be evaluated across the range of the analytical procedure to confirm the suitability of the procedure for the intended purpose. The response can be demonstrated directly on the product or suitable reference

materials, separate weighings of analyte, or predefined mixtures of the components (*e.g.*, by dilution of a solution of known content), using the proposed procedure.

Linearity can be evaluated with a plot of signals as a function of analyte concentration or content, and should demonstrate the analytical procedure capability across a given range to obtain values that are proportional to the true (known or theoretical) sample values. Test results should be evaluated by an appropriate statistical method (*e.g.*, by calculation of a regression line by the method of least squares).

Data derived from the regression line may help to provide mathematical estimates of the linearity. A plot of the data, the correlation coefficient or coefficient of determination, y-intercept and slope of the regression line should be provided. An analysis of the deviation of the actual data points from the regression line is helpful for evaluating linearity (*e.g.*, for a linear response, the impact of any non-random pattern in the residuals plot from the regression analysis should be assessed).

To assess linearity during validation, a minimum of five concentrations appropriately distributed across the range is recommended.

The measured data can be mathematically transformed if necessary (*e.g.*, through the use of a log function).

Other approaches to the assessment of linearity should be justified.

3.2.2.2 Non-linear Response

Some analytical procedures may show non-linear responses. In these cases, a model or function which can describe the relationship between the activity/concentration present and the response of the analytical procedure is necessary. The suitability of the model should be assessed by means of non-linear regression analysis (*e.g.*, coefficient of determination).

For example, immunoassays or cell-based assays may show an S-shaped response. S-shaped test curves occur when the range of concentrations is wide enough that responses are constrained by upper and lower asymptotes. Common models used in this case are four- or five-parameter logistic functions, though other acceptable models exist.

For these analytical procedures, the evaluation of linearity is separate from consideration of the shape of the concentration-response curve. Thus, linearity of the concentration-response relationship is not required. Instead, analytical procedure performance should be evaluated across a given range to obtain values that are proportional to the true (known or theoretical) sample values.

3.2.2.3 Multivariate Calibration

Algorithms used for construction of multivariate calibration models can be linear or non-linear, as long as the model is appropriate for establishing the relationship between the signal and the quality attribute of interest. The accuracy of a multivariate procedure is dependent on multiple factors, such as the distribution of calibration samples across the calibration range and the reference analytical procedure error.

In multivariate analysis, the measured data are commonly pre-treated through derivatives or normalisation.

Linearity assessment, apart from comparison of reference and predicted results, should include information on how the analytical procedure error (residuals) changes across the calibration range. Graphical plots can be used to assess the residuals of the model prediction across the

working range.

3.2.3 Validation of Lower Range Limits

If the quality attribute to be measured requires the range of an analytical procedure to be close to the lower range limits of the procedure, *detection limit* (DL) and *quantitation limit* (QL), can be estimated using the following approaches.

3.2.3.1 Based on Visual Evaluation

Visual evaluation can be used for both non-instrumental and instrumental procedures.

The limit is determined by the analysis of samples with known concentrations and by establishing the minimum level at which the analyte can be reliably resolved and detected or quantitated.

3.2.3.2 Based on Signal-to-Noise

This approach is relevant for analytical procedures which exhibit baseline noise. Determination of the signal-to-noise ratio is performed by comparing measured signals from samples with known low concentrations of analyte with those of blank samples. Alternatively, signals in an appropriate baseline region can be used instead of blank samples. The DL or QL are the minimum concentrations at which the analyte can be reliably detected or quantitated, respectively. A signal-to-noise ratio of 3:1 is generally considered acceptable for estimating the DL. For QL, a ratio of at least 10:1 is considered acceptable.

The signal-to-noise ratio should be determined within a defined region and, if possible, situated equally around the place where the peak of interest would be found.

3.2.3.3 Based on the Standard Deviation of a Linear Response and a Slope

The detection limit (DL) can be expressed as:

$$DL = \frac{3.3\sigma}{S}$$

while the quantitation limit (QL) can be expressed as:

$$QL = \frac{10\sigma}{S}$$

where σ = the standard deviation of the response

S = the slope of the calibration curve

The slope S can be estimated from the regression line of the analyte. The estimate of σ can be carried out in a variety of ways, for example:

Based on the Standard Deviation of the Blank

Measurement of the magnitude of background response is performed by analysing an appropriate number of blank samples and calculating the standard deviation of the responses.

Based on the Calibration Curve

A specific calibration curve should be evaluated using samples containing an analyte in the range of the DL and QL. The residual standard deviation of a regression line (*i.e.*, root mean square error/deviation) or the standard deviation of y-intercepts of the regression lines can be used as the standard deviation.

3.2.3.4 Based on Accuracy and Precision at Lower Range Limits

Instead of using estimated values as described in the previous approaches, the QL can be directly validated by accuracy and precision measurements.

3.2.3.5 Recommended Data

The DL and the approach used for its determination should be presented. If the DL is determined based on visual evaluation or based on signal-to-noise ratio, the presentation of the relevant data is considered an acceptable justification.

In cases where an estimated value for the DL is obtained by calculation or extrapolation, this estimate can subsequently be validated by the independent analysis of a suitable number of samples known to be near or prepared at the DL.

The QL and the approach used for its determination should also be presented.

If the QL was estimated, the limit should be subsequently validated by the analysis of a suitable number of samples known to be near or at the QL. In cases where the QL is well below (*e.g.*, approximately 10 times lower than) the reporting limit, this confirmatory validation can be omitted with justification.

For impurity tests, the QL for the analytical procedure should be equal to or below the reporting threshold.

3.3 Accuracy and Precision

Accuracy and precision can be evaluated independently, each with a predefined acceptance criterion. Alternatively, accuracy and precision can be evaluated in combination.

3.3.1 Accuracy

Accuracy should be established across the reportable range of an analytical procedure and is typically demonstrated through comparison of the measured results with expected values. Accuracy should be demonstrated under regular test conditions of the analytical procedure (*e.g.*, in the presence of sample matrix and using described sample preparation steps).

Accuracy is typically verified through one of the studies described below. In certain cases, accuracy can be inferred once precision, response within the range and specificity have been established.

3.3.1.1 Reference Material Comparison

The analytical procedure is applied to an analyte of known purity (*e.g.*, a reference material, a well characterised impurity or a related substance) and the measured *versus* theoretically expected results are evaluated.

3.3.1.2 Spiking Study

The analytical procedure is applied to a matrix of all components except the analyte where a known amount of the analyte of interest has been added. In cases where all the expected components are impossible to reproduce, the analyte can be added to or enriched in the test sample. The results from measurements on unspiked and spiked/enriched samples are evaluated.

3.3.1.3 Orthogonal Procedure Comparison

The results of the proposed analytical procedure are compared with those of an orthogonal procedure. The accuracy of the orthogonal procedure should be reported. Orthogonal procedures can be used with quantitative impurity measurements to verify primary

measurement values in cases where obtaining samples of all relevant components needed to mimic the matrix for spiking studies is not possible.

3.3.1.4 Recommended Data

Accuracy should be assessed using an appropriate number of *determinations* and concentration levels covering the reportable range (*e.g.*, 3 concentrations/3 replicates each of the full analytical procedure).

Accuracy should be reported as the mean percent recovery of a known added amount of analyte in the sample or as the difference between the mean and the accepted true value, together with an appropriate $100(1-\alpha)$ % confidence interval (or justified alternative statistical interval). The observed interval should be compatible with the corresponding accuracy acceptance criteria, unless otherwise justified.

For impurity tests, the approach for the determination of individual or total impurities should be described (*e.g.*, weight/weight or area percent with respect to the major analyte).

For quantitative applications of multivariate analytical procedures, appropriate metrics, *e.g.*, root mean-squared error of prediction (RMSEP), should be used. If RMSEP is found to be comparable to acceptable root mean-squared error of calibration (RMSEC) then this indicates that the model is sufficiently accurate when tested with an independent test set. Qualitative applications such as classification, misclassification rate or positive prediction rate can be used to characterise accuracy.

3.3.2 Precision

Validation of tests for assay and for quantitative determination of impurity (purity) includes an investigation of precision.

Precision should be investigated using authentic homogeneous samples or, if unavailable, artificially prepared samples (*e.g.*, spiked matrix mixtures or samples enriched with relevant amounts of the analyte in question).

3.3.2.1 Repeatability

Repeatability should be assessed using:

a) a minimum of 9 determinations covering the reportable range for the procedure (*e.g.*, 3 concentrations/3 replicates each)

or

b) a minimum of 6 determinations at 100% of the test concentration.

3.3.2.2 Intermediate Precision

The extent to which *intermediate precision* should be established depends on the circumstances under which the procedure is intended to be used. The applicant should establish the effects of random events on the precision of the analytical procedure. Typical variations to be studied include different days, environmental conditions, analysts and equipment, as relevant. Ideally, the variations tested should be based on and justified by using analytical procedure understanding from development and risk assessment (ICH Q14). Studying these effects individually is not necessary. The use of design of experiments studies is encouraged.

3.3.2.3 Reproducibility

Reproducibility is assessed by means of an inter-laboratory trial. Investigation of

reproducibility is usually not required for regulatory submission but should be considered in cases of standardisation of an analytical procedure, for instance, for inclusion of procedures in pharmacopoeias and in cases where analytical procedures are conducted at multiple sites.

3.3.2.4 Recommended Data

The standard deviation, relative standard deviation (coefficient of variation), and an appropriate 100(1- α) % confidence interval (or justified alternative statistical interval) should be reported. The observed interval should be compatible with the corresponding precision acceptance criteria, unless otherwise justified.

Additionally, for multivariate analytical procedures, the routine metrics of RMSEP encompass accuracy and precision.

3.3.3 Combined Approaches for Accuracy and Precision

An alternative to separate evaluation of accuracy and precision is to consider their total impact by assessing against a combined performance criterion.

Data generated during development may help determine the best approach and refine appropriate performance criteria to which combined accuracy and precision are compared.

Combined accuracy and precision can be evaluated by use of a prediction interval, a tolerance interval or a confidence interval. Other approaches may be acceptable if justified.

3.3.3.1 Recommended Data

If a combined performance criterion is chosen, results should be reported as a combined value to provide appropriate overall knowledge of the suitability of the analytical procedure. If relevant to justify the suitability of the analytical procedure, the individual results for accuracy and precision should be provided as supplemental information. The approach used should be described.

3.4 Robustness

The evaluation of the analytical procedure's suitability within the intended operational environment should be considered during the development phase and depends on the type of procedure under study. Robustness testing should show the reliability of an analytical procedure in response to deliberate variations in *analytical procedure parameters*, as well as the stability of the sample preparations and reagents for the duration of the procedure, if appropriate. The robustness evaluation can be submitted as part of development data for an analytical procedure on a case-by-case basis or should be made available upon request.

For further details, see ICH Q14.

4 GLOSSARY

ACCURACY

The accuracy of an analytical procedure expresses the closeness of agreement between the value which is accepted either as a conventional true value or as an accepted reference value and the value or set of values measured. (*ICH Q2*)

ANALYTICAL PROCEDURE

The analytical procedure refers to the way of performing the analysis. The analytical procedure should describe in sufficient detail the steps necessary to perform each analytical test. (*ICH Q2*)

ANALYTICAL PROCEDURE PARAMETER

Any analytical factor (including reagent quality) or analytical procedure operational condition that can be varied continuously (e.g., flow rate) or specified at controllable, unique levels. (*ICH Q14*)

ANALYTICAL PROCEDURE VALIDATION STRATEGY

An analytical procedure validation strategy describes the selection of analytical procedure performance characteristics for validation. In the strategy, data gathered during development studies and system suitability tests (SSTs) can be applied to validation and an appropriate set of validation tests can be predefined. (*ICH Q14*)

CALIBRATION MODEL

A model based on analytical measurements of known samples that relates the input data to a value for the property of interest (i.e., the model output). (*ICH Q2*)

CONTROL STRATEGY

A planned set of controls, derived from current product and process understanding, that assures process performance and product quality. The controls can include parameters and attributes related to drug substance and drug product materials and components, facility and equipment operating conditions, in-process controls, finished product specifications, and the associated methods and frequency of monitoring and control. (*ICH Q10*)

CO-VALIDATION

Demonstration that the analytical procedure meets its predefined performance criteria when used at different laboratories for the same intended purpose. Co-validation can involve all (full revalidation) or a subset (partial revalidation) of performance characteristics potentially impacted by the change in laboratories. (*ICH Q2*)

DETECTION LIMIT (DL)

The detection limit is the lowest amount of an analyte in a sample which can be detected but not necessarily quantitated as an exact value. (*ICH Q2*)

DETERMINATION

The reported value(s) from single or replicate measurements of a single sample preparation as per the validation protocol. (*ICH Q2*)

INTERMEDIATE PRECISION

Intermediate precision expresses intra-laboratory variations. Factors to be considered should include potential sources of variability, for example, different days, different environmental conditions, different analysts and different equipment. (*ICH Q2*)

PERFORMANCE CHARACTERISTIC

A technology independent description of a characteristic that ensures the quality of the measured result. Typically, accuracy, precision, specificity/selectivity and range may be considered. Previous ICH Q2 versions referred to this as VALIDATION CHARACTERISTIC. (*ICH Q2*)

PERFORMANCE CRITERION

An acceptance criterion describing a numerical range, limit or desired state to ensure the quality of the measured result for a given performance characteristic. *(ICH Q14)*

PLATFORM ANALYTICAL PROCEDURE

An analytical procedure that is suitable to test quality attributes of different products without significant change to its operational conditions, system suitability and reporting structure. This type of analytical procedure can be used to analyse molecules that are sufficiently alike with respect to the attributes that the platform analytical procedure is intended to measure. *(ICH Q2)*

PRECISION

The precision of an analytical procedure expresses the closeness of agreement (degree of scatter) between a series of measurements obtained from multiple samplings of the same homogeneous sample under the prescribed conditions. Precision can be considered at three levels: repeatability, intermediate precision and reproducibility.

The precision of an analytical procedure is usually expressed as the variance, standard deviation or coefficient of variation of a series of measurements. *(ICH Q2)*

QUANTITATION LIMIT (QL)

The quantitation limit is the lowest amount of analyte in a sample which can be quantitatively determined with suitable precision and accuracy. The quantitation limit is a parameter used for quantitative assays for low levels of compounds in sample matrices, and, particularly, is used for the determination of impurities and/or degradation products. *(ICH Q2)*

RANGE

The range of an analytical procedure is the interval between the lowest and the highest results in which the analytical procedure has a suitable level of precision, accuracy and response. *(ICH Q2)*

REPORTABLE RANGE

The reportable range of an analytical procedure includes all values from the lowest to the highest reportable result for which there is a suitable level of precision and accuracy. Typically, the reportable range is given in the same unit as the specification acceptance criterion. *(ICH Q2)*

WORKING RANGE

A working range corresponds to the lowest and the highest level of the quality attribute to be measured (*e.g.*, content or purity) as presented to the analytical instrument and for which the analytical procedure provides reliable results. *(ICH Q2)*

REFERENCE MATERIAL

A suitably characterised material, sufficiently homogeneous and stable with regard to one or more defined attributes, which has been established to be fit for the intended purpose. Reference materials may include national/international reference standards, pharmacopoeial reference standards, or in-house primary/secondary reference materials. *(ICH Q2)*

REPEATABILITY

Repeatability expresses the precision under the same operating conditions over a short interval of time. Repeatability is also termed intra-assay precision. *(ICH Q2)*

REPORTABLE RESULT

The result as generated by the analytical procedure after calculation or processing and applying the described sample replication. *(ICH Q2)*

REPRODUCIBILITY

Reproducibility expresses the precision between laboratories (*e.g.*, inter-laboratory studies, usually applied to standardisation of methodology). *(ICH Q2)*

RESPONSE

The response of an analytical procedure is its ability (within a given range) to obtain a signal which is effectively related to the concentration (amount) or activity of analyte in the sample by some known mathematical function. *(ICH Q2)*

REVALIDATION

Demonstration that an analytical procedure is still fit for the intended purpose after a change to the product, process or the analytical procedure itself. Revalidation can involve all (full revalidation) or a subset (partial revalidation) of performance characteristics. *(ICH Q2)*

ROBUSTNESS

The robustness of an analytical procedure is a measure of its capacity to meet the expected performance criteria during normal use. Robustness is tested by deliberate variations of analytical procedure parameters. *(ICH Q14)*

SPECIFICITY/SELECTIVITY

Specificity and selectivity are both terms to describe the extent to which other substances interfere with the determination of an analyte according to a given analytical procedure. Specificity is typically used to describe the ultimate state, measuring unequivocally a desired analyte. Selectivity is a relative term to describe the extent to which particular analytes in mixtures or matrices can be measured without interferences from other components with similar behaviour. *(ICH Q2)*

SYSTEM SUITABILITY TEST (SST)

System suitability tests are developed and used to verify that the measurement system and the analytical operations associated with the analytical procedure are fit for the intended purpose and increase the detectability of unacceptable performance. *(ICH Q14)*

VALIDATION STUDY

An evaluation of prior knowledge, data or deliberate experiments (*i.e.*, validation tests) to determine the suitability of an analytical procedure for the intended purpose. *(ICH Q2)*

VALIDATION TEST

Validation tests are deliberate experiments designed to authenticate the suitability of an analytical procedure for the intended purpose. *(ICH Q2)*

MULTIVARIATE GLOSSARY

CALIBRATION SET

A set of data with matched known characteristics and measured analytical results. *(ICH Q14)*

INDEPENDENT SAMPLE

Independent samples are samples not included in the calibration set of a multivariate model. Independent samples can come from the same batch from which calibration samples are selected. *(ICH Q2)*

INTERNAL TESTING

Internal testing is a process of checking if unique samples processed by the model yield the correct predictions (qualitative or quantitative).

Internal testing serves as means to establish the optimal number of latent variables, estimate the standard error and detect potential outliers. *(ICH Q2)*

LATENT VARIABLES

Mathematically derived variables that are directly related to measured variables and are used in further processing. *(ICH Q2)*

MODEL VALIDATION

The process of determining the suitability of a model by challenging it with independent test data and comparing the results against predetermined performance criteria. *(ICH Q2)*

MULTIVARIATE ANALYTICAL PROCEDURE

An analytical procedure where a result is determined through a multivariate calibration model utilising more than one input variable. *(ICH Q2)*

REFERENCE ANALYTICAL PROCEDURE

A separate analytical procedure used to obtain the reference values of the calibration and validation samples for a multivariate analytical procedure. *(ICH Q2)*

VALIDATION SET

A set of data used to give an independent assessment of the performance of the calibration model. *(ICH Q2)*

5 REFERENCES

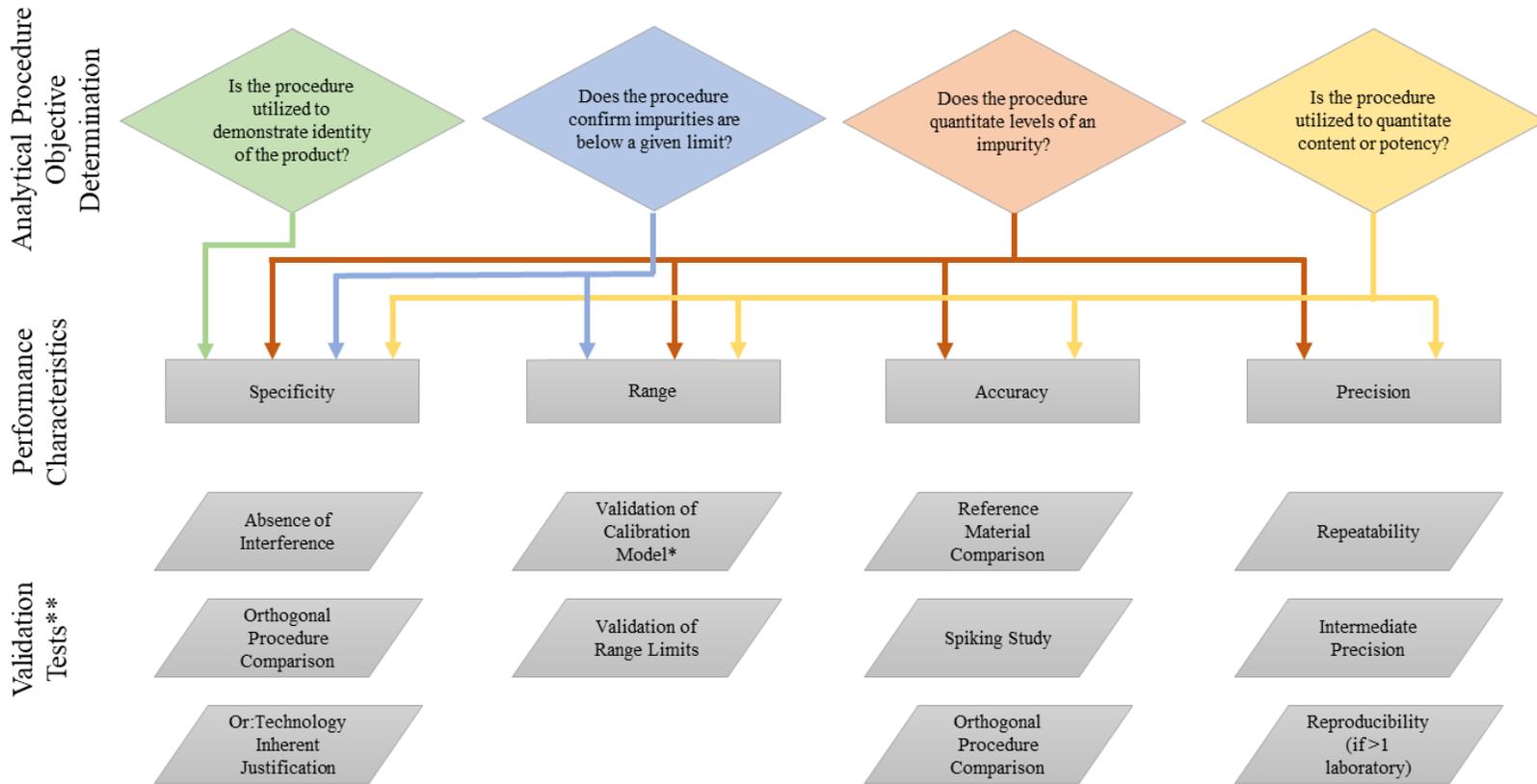
ICH Q10 Pharmaceutical Quality System

ICH Q14 Analytical Procedure Development

ICH M4Q The Common Technical Document For The Registration Of Pharmaceuticals For Human Use

1 **6 ANNEX 1: SELECTION OF VALIDATION TESTS**

2 **Figure 2: Examples of relevant validation tests based on the objective of the analytical procedure**



* May not be needed for limit tests

** Tests may be chosen from presented options. May not require all tests.

3

7 ANNEX 2: ILLUSTRATIVE EXAMPLES FOR ANALYTICAL TECHNIQUES

The tables presented in this annex are examples of approaches to analytical procedure validation for a selection of technologies. The technologies and approaches presented have been constructed to illustrate potential applications of the principles contained within this guideline and are not exhaustive. The examples are not intended to be mandatory, and alternative approaches (fulfilling the intent of the guideline) may also be acceptable.

Table 3: Examples for quantitative separation techniques

Technique	Separation techniques (<i>e.g.</i> , HPLC, GC, CE) for impurities or assay	Separation techniques with relative area quantitation (<i>e.g.</i> , product-related substances such as charge variants)
Performance characteristic	Validation study methodology	
Specificity/ Selectivity	<p><u>Absence of relevant interference:</u> With product, buffer, or appropriate matrix, and between individual peaks of interest</p> <p>Spiking with known impurities/excipients</p> <p>or</p> <p>By comparison of impurity profiles by an orthogonal analytical procedure</p> <p>Demonstration of stability-indicating properties through appropriate forced degradation samples, if necessary</p>	<p><u>Absence of relevant interference:</u> With product, buffer, or appropriate matrix, and between individual peaks of interest</p> <p>Demonstration of stability-indicating properties through appropriate forced degradation samples if necessary</p>
Precision	<p><u>Repeatability:</u> Replicate measurements with 3 times 3 levels across the reportable range or 6 times at 100% level, considering peak(s) of interest</p> <p><u>Intermediate precision:</u> <i>e.g.</i>, different days, environmental conditions, analysts, equipment</p>	
Accuracy	<p><u>For Assay:</u> Comparison with suitably characterised material (<i>e.g.</i>, reference material)</p> <p>or</p> <p>Comparison with an orthogonal procedure</p> <p><u>For impurities or related substances:</u> Spiking studies with impurities</p> <p>or</p> <p>Comparison of impurity profiles with an orthogonal procedure</p>	<p>Comparison with an orthogonal procedure and/or suitably characterised material (<i>e.g.</i>, reference material)</p> <p>or</p> <p>Accuracy can be inferred once precision, linearity and specificity have been established</p> <p>or</p> <p>Spiking studies with forced degradation samples and/or suitably characterised material</p>

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Technique	Separation techniques (e.g., HPLC, GC, CE) for impurities or assay	Separation techniques with relative area quantitation (e.g., product-related substances such as charge variants)
Performance characteristic	Validation study methodology	
Reportable Range	<p><u>Validation of calibration model across the range:</u></p> <p><u>Linearity:</u> Dilution of the analytes of interest over the working range, at least 5 points</p> <p><u>Validation of lower range limits (for purity only):</u> QL, DL through a selected methodology (e.g., signal-to-noise determination)</p>	<p><u>Validation of calibration model across the range:</u></p> <p><u>Linearity:</u> Between measured (observed) relative result <i>versus</i> theoretically expected relative result across specification range(s), e.g., by spiking or degrading material</p> <p><u>Validation of lower range limits:</u> QL (and DL) through a selected methodology (e.g., signal-to-noise determination)</p>
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<p><u>Deliberate variation of relevant parameters, e.g.,</u></p> <p>Sample preparation: extraction volume, extraction time, temperature, dilution</p> <p>Separation parameters: column/capillary lot, mobile phase/buffer composition and pH, column/capillary temperature, flow rate, detection wavelength</p> <p>Stability of sample and reference material preparations</p> <p>Relative Response Factors</p> <p>If the analyte has a different response from the reference material (e.g., a different specific UV absorbance), relative response factors should be calculated using the appropriate ratio of responses. This evaluation may be performed during validation or development, and should use the finalised analytical procedure conditions and be appropriately documented</p> <p>If the relative response factor is outside the range 0.8-1.2, then a correction factor should be applied. If an impurity/degradation product is overestimated, it may be acceptable not to use a correction factor</p>	

Table 4: Example for elemental impurities by ICP-OES or ICP-MS

Technique	Elemental Impurities by ICP-OES or ICP-MS
Performance characteristic	Validation study methodology
Specificity/ Selectivity	<p>Spiking of elements into matrix and demonstration of sufficient non-interference and confirmation of accuracy with the presence of components (<i>e.g.</i>, carrier gas, impurities, matrix)</p> <p>or</p> <p>Justification through technology/prior knowledge (<i>e.g.</i>, specificity of technology for certain isotopes)</p>
Precision	<p><u>Repeatability:</u> Replicate measurements with 3 times 3 levels across the reportable range or 6 times at 100% level, considering signals of interest</p> <p><u>Intermediate precision:</u> <i>e.g.</i>, different days, environmental conditions, analysts, equipment</p>
Accuracy	<p>Spiking studies with impurities</p> <p>or</p> <p>Comparison of impurity profiles with an orthogonal procedure</p>
Reportable Range	<p><u>Validation of working range:</u></p> <p><u>Linearity:</u> Dilution of the analytes of interest over the expected working range, at least 5 points, can be combined with multi-level accuracy experiment</p> <p><u>Validation of lower range:</u> QL, DL through a selected methodology</p>
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<p><u>Deliberate variation of parameters and stability of test conditions, <i>e.g.</i>,</u></p> <p>Sample digestion technique and preparation, nebulizer and sheath flow settings, plasma settings</p>

Table 5: Example for dissolution with HPLC as product performance test for an immediate release dosage form

Technique	Dissolution with HPLC as product performance test for an immediate release dosage form	
Performance characteristic	Demonstration of performance of dissolution step <i>Typically demonstrated with development data</i>	Validation testing methodology <i>Typically demonstrated with final procedure</i>
Specificity/ Selectivity	<u>Discriminatory power:</u> Demonstration of the discriminatory power to differentiate between batches manufactured with different critical process parameters and/or critical material attributes which may have an impact on the bioavailability (performed as part of development of dissolution step)	<u>Absence of interference:</u> Demonstration of non-interference with excipients and dissolution media likely to impact the quantitation of the main analyte
Precision	<u>Repeatability and intermediate precision:</u> Understanding of variability by performing, e.g., vessel-to-vessel repeatability studies or intermediate precision studies (operators, equipment) <i>Note: The study provides a combined assessment of variability of product quality and product dissolution performance in addition to the variability of the quantitative procedure</i>	<u>Repeatability and intermediate precision:</u> Demonstration with a homogeneous sample from one dissolved tablet, e.g., several samples drawn from the same vessel, after analyte in sample has been fully dissolved
Accuracy	(Not applicable for dissolution step)	<u>Spiking study:</u> Add known amounts of the reference material to the dissolution vessel containing excipient mixture in dissolution media and calculate recovery within defined working range

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Technique	Dissolution with HPLC as product performance test for an immediate release dosage form	
Performance characteristic	Demonstration of performance of dissolution step <i>Typically demonstrated with development data</i>	Validation testing methodology <i>Typically demonstrated with final procedure</i>
Reportable Range	(Not applicable for dissolution step)	<u>Validation of calibration model across the range</u> <u>Linearity:</u> Demonstrate linearity from sample concentrations (as presented to quantitative measurement) in the range of Q - 45% of the lowest strength up to 130% of the highest strength, for one point specification, and in the range of QL up to 130% of the highest strength, for multiple point specification <i>If lower concentration ranges are expected to be close to QL:</i> <u>Validation of lower range limits, see separation techniques</u>
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	Justification of the selection of the dissolution procedure parameters, <i>e.g.</i> , medium buffer composition, surfactant concentration, use of sinkers, pH, deaeration, volume, agitation rate, sampling time	<u>Deliberate variation of parameters of the quantitative procedure, see separation technique</u>

Table 6: Example for quantitative ¹H-NMR for the assay of a drug substance

Technique	Quantitative ¹ H-NMR (internal standard method) for the assay of a drug substance
Performance characteristic	Validation study methodology
Specificity/ Selectivity	<u>Absence of interference:</u> Select a signal which is representative for the analyte and does not show interference with potential baseline artefacts, residual water or solvent signals, related structure impurities or other impurities, internal standards, non-target major component or potential isomers/forms
Precision	<u>Repeatability:</u> Replicate measurements of at least 6 independent preparations at 100% level <u>Intermediate Precision:</u> Not necessary to be conducted on target analyte (justified by technology principle, as typically verified through instrument calibration with a standard sample)
Accuracy	<u>Reference material comparison:</u> Confirm with sample of known purity
Reportable Range	Validation tests are typically not necessary because the integral areas are usually directly proportional to the amount (mole) of reference material and analyte (technology inherent justification)
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<u>Deliberate variation of parameters, e.g.,</u> Temperature, concentration, field (shim), tuning and matching of the NMR probe, solution stability

Table 7: Example for biological assays

Technique	Binding assay (<i>e.g.</i> , ELISA, SPR) or cell-based assay for determination of potency relative to a reference
Performance characteristic	Validation study methodology
Specificity/ Selectivity	<p><u>Absence of interference:</u> Dose-response curve fulfils the response criteria demonstrating the similarity of the analyte and reference material, as well as non-interfering signal from the matrix (for binding assay), or no dose-response from the cell line alone (for cell-based assay)</p> <p>Demonstration of stability-indicating properties through appropriate forced degradation samples if necessary</p>
Precision	<p><u>Repeatability:</u> Repeated sample analysis on a single day or within a short interval of time covering the reportable range of the analytical procedure (at least 3 replicates over at least 5 levels)</p> <p><u>Intermediate Precision:</u> Different analysts, multiple independent preparations over multiple days at multiple potency levels through the analytical procedure's reportable range, inclusive of normal laboratory variation</p>
Accuracy	<p><u>Reference material comparison:</u> Assess recovery <i>versus</i> theoretical activity for multiple (at least 3) independent preparations at multiple (at least 5) levels through the analytical procedure's reportable range</p>
Reportable Range	<p><u>Validation of range, including lower and higher range limits:</u> The lowest to highest relative potency levels that meet accuracy, precision, and response criteria, determined over at least 5 potency levels.</p>
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<p><u>Deliberate variation of parameters, e.g.,</u> Plate type, buffer components, incubation times, incubation conditions, instruments, reaction times, reagent lots including controls</p> <p>For binding assay procedures: coating proteins, capture/detection antibody</p> <p>For cell-based assay procedures: cell density, effector/target cell ratio, cell generation number</p>

Table 8: Example for quantitative PCR

Technique	Quantitative PCR (quantitative analysis of impurities in drug substances or products)
Performance characteristic	Validation study methodology
Specificity/ Selectivity	<p><u>Orthogonal Procedure Comparison:</u> Test reaction specificity by gel electrophoresis, melting profile or DNA sequencing</p> <p><u>Absence of interference:</u> Positive template, no-reverse transcription control for RT-qPCR and no template control. Test primer and probe target specificity against gene bank with sequence similarity search program (e.g., nucleotide BLAST). Evaluate the slope of standard curve for efficiency</p>
Precision	<p><u>Repeatability:</u> Independent preparations of 5 positive control levels evenly distributed along the standard curve and assayed in triplicate within a single assay assessment. The results can be compared using coefficient of variation (CV)</p> <p><u>Intermediate precision:</u> At least three replicates per run at each positive control level in at least 6 runs over two or more days</p>
Accuracy	<p><u>Spiking Study:</u> Test (e.g., n=6) replicates at 3 to 5 template spike levels from the standard curve concentrations</p> <p>Efficiency/consistency of RNA/DNA extraction method should be accounted for</p>
Reportable Range	<p><u>Linearity:</u> Working range should cover at least 5 to 6 log to the base 10 concentration values. Correlation coefficients or standard deviations should be calculated through the entire dynamic range</p> <p><u>Validation of lower working range limits based on the calibration curve:</u></p> <p>DL defined by template spiking in samples or from standard curves. DL is lowest point meeting the response curve parameters</p> <p>QL demonstrated through showing sufficient recovery and acceptable CVs from the accuracy experiment</p>
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<p><u>Deliberate variation of parameters, e.g.,</u> Equipment, master mix composition (concentrations of salts, dNTPs, adjuvants), master mix lots, reaction volume, probe and primer concentrations, thermal cycling parameters</p>

Table 9: Example for particle size measurement

Technique	Particle size measurement (dynamic light scattering; laser diffraction measurement) as a property test
Performance characteristic	Validation study methodology
Specificity/ Selectivity	<u>Absence of interference:</u> Evaluate blank and sample to determine the appropriateness of the equipment settings and sample preparation
Precision	<u>Repeatability:</u> Test at least 6 replicates using established analytical procedure parameters at target range <u>Intermediate precision:</u> Analysis performed on different days, environmental conditions, analysts, equipment setup
Accuracy	<u>Technology inherent justification:</u> Confirmed by an appropriate instrument qualification or <u>Orthogonal procedure comparison:</u> Qualitative comparison using a different technique, like optical microscopy, to confirm results
Reportable Range	<u>Technology specific justification</u> , e.g., particle size range covered
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<u>Deliberate variation of parameters, e.g.</u> Evaluation of expected size ranges for the intended use of the analytical procedure Dispersion stability for liquid dispersions (stability over potential analysis time, stir rate, dispersion energy equilibration or stir time before measurement) Dispersion stability for dry dispersions (sample amount, measurement time, air pressure and feed rate) Obscuration range (establish optimum percentage of laser obscuration) Ultrasound time/percentage for sample, if applicable

Table 10: Example for NIR analytical procedure

Technique	NIR analytical procedure for core tablet assay
Performance characteristic	Validation study methodology
Specificity/ Selectivity	<p><u>Absence of interference:</u></p> <p>Comparison of drug substance spectrum and the loading plots of the model</p> <p>Rejection of outliers (<i>e.g.</i>, excipient, analogues) not covered by the multivariate procedure</p>
Precision	<p><u>Repeatability:</u></p> <p>Repeated analysis with removal of sample from the holder between measurements</p>
Accuracy	<p><u>Comparison with an orthogonal procedure:</u></p> <p>Demonstration across the range through comparison of the predicted and reference values using an appropriate number of determinations and concentration levels (<i>e.g.</i>, 5 concentrations, 3 replicates)</p> <p>Accuracy is typically reported as the standard error of prediction (SEP or RMSEP)</p>
Reportable Range	<p><u>Response:</u></p> <p>Demonstration of the relationship between predicted and reference values</p> <p><u>Error (accuracy) across the range:</u></p> <p>Information on how the analytical procedure error (accuracy) changes across the calibration range, <i>e.g.</i>, by plotting the residuals of the model prediction <i>versus</i> the actual data</p>
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<p><u>Deliberate variation of parameters, e.g.,</u></p> <p>Chemical and physical factors that can impact NIR spectrum and model prediction should be represented in data sets. Examples include various sources of drug substance and excipients, water content, tablet hardness, and orientation in the holder</p> <p><i>Note: NIR measurements are sensitive to changes in tablet composition and properties outside variation present in the calibration set</i></p>

Table 11: Example for quantitative LC/MS

Technique	Quantitative LC/MS analysis of trace impurities in product
Performance characteristic	Validation study methodology
Specificity/ Selectivity	<p><u>Technology inherent justification:</u> Inferred through use of specific and selective MS detection (e.g., MRM transition with specified quantitative to qualitative ion ratio, accurate m/z value) in combination with retention time, consider potential for isotopes</p> <p>or</p> <p>Absence of interference from other components in sample matrix</p> <p>or</p> <p>Comparison of impurity profiles determined by an orthogonal analytical procedure</p>
Precision	<p><u>Repeatability</u> Measurement of a minimum of 3 replicates at each of at least 3 spiking levels or a minimum of 6 replicates at 100%</p> <p><u>Intermediate precision</u> Comparison of measurements of the same samples performed in the same laboratory but under varying conditions (e.g., different LC/MS systems, different analysts, different days)</p>
Accuracy	<p><u>Spiking study:</u> Acceptable recovery of spiked impurity standards in sample matrix at multiple spiking levels</p> <p>or</p> <p>Comparison of the results to the 'true' values obtained from an orthogonal procedure</p>

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Technique	Quantitative LC/MS analysis of trace impurities in product
Performance characteristic	Validation study methodology
Reportable Range	<p><u>Validation of calibration model across the range:</u></p> <p><u>Linearity:</u> Experimental demonstration of the linear relationship between analyte concentrations and peak responses (or the ratio of peak response if an internal standard was used) with reference materials at 5 or more concentration levels</p> <p><u>Validation of lower range limits:</u></p> <p>DL: Use the coefficient of variation (CV) of responses at the spiking level (with 6 or more repeated injections) as a measure of signal-to-noise. The CV obtained must be less than or equal to a pre-defined acceptable value</p> <p>QL: The lowest spiking level with acceptable accuracy and precision</p> <p>The range extends from and is inclusive of the QL to the highest spiking level with acceptable accuracy, precision and response</p>
Robustness and other considerations (performed as part of analytical procedure development as per ICH Q14)	<p><u>Deliberate variation of parameters, e.g.,</u> LC flow rate, LC injection volume, MS drying/desolvation temperature, MS gas flow, mass accuracy, MS collision energy, stability of test conditions</p>